

HELIX ANGLE GAUGE

Instructions:

- 1) Print onto Transparency. Make sure you deselect the "Shrink oversized pages to fit paper" option. Otherwise, the page will be printed with scaling errors.
- 2) Cut the page along the bottom line.
- 3) Wrap the gauge around the outside of the helix, making sure to keep the cut edge square with the base of the helix.
- 4) Adjust the gauge until you line up the appropriate gauge angle with the helix ramp angle near the tip.
- 5) Repeat step 4 for the middle of the helix ramp angle and at the base of the helix ramp angle.

